

Ship JAN 15

Work Order ID 111357

111357

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January-13-14 2:41:25 PM

Item ID: D3933-1 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Aft Wall Protector
Start Date: 1/13/14 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 1/14/14 Req'd Qty: 2.00 *2* Customer:
Reference:

Approvals: Process Plan: MCS Date: 14-01-13 Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3933	A								

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3933

Dwg Rev: A

Prog Rev: A

2- Deburr if necessary

2 0 Jm14-01-14

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

2 0 Jm14-01-14

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 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120		0.00				2			
QC	Memo								
Quality Control									
130	Identify as per dwg & Stock Location: _____	0.00							
130		0.00							
Packaging	Memo								
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140		0.00							
QC	Memo								
Quality Control									

DAS
68-82
78-89
SAG

14/01/17 (2)

14-01-15

14-01-14

Picklist Print

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Work Order ID: 111357

111357

Parent Item: D3933-1

D3933-1

Parent Item Name: Aft Wall Protector

Start Date: 1/13/14

Required Date: 1/14/14

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04

Purchased

No

100

sf

1,461.990

7.01

(17)

MI FXS 125-F60029-04

Jm14-01-14

GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

MAT019

1461.99

124866

906

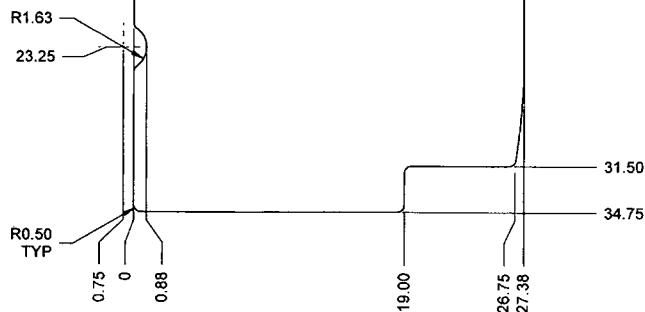
m126425

555.99

126425

111357 MJS
1401-13

0.125
REF



D3933-1 AFT CABIN WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

RELEASED
09/04/21

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.123-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3933-1" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 4.94 lbs
- 8) CHECK PER TEMPLATE DT8921

A		NEW ISSUE		09.04.21	
REV.		DESCRIPTION		BY	
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV.	
DRAWN				SHEET 1 OF 2	
CHECKED				SCALE	
MFG. APPR.				NT	
APPROVED					
DE APPR.		AFT WALL PROTECTOR			
DATE		09.04.21		COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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